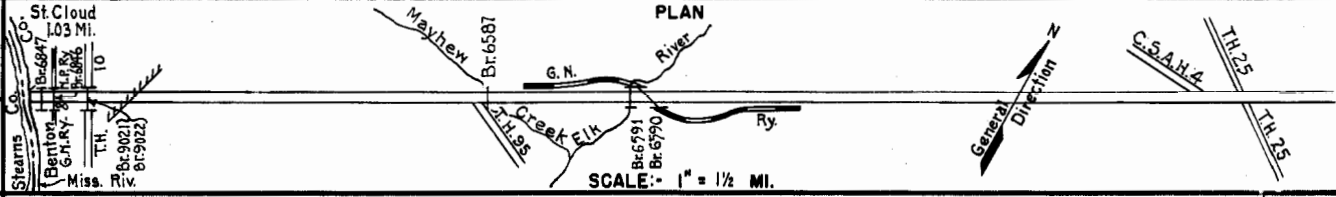


PREPARED BY
HIGHWAY PLANNING SURVEY
IN COOPERATION WITH
U. S. PUBLIC ROADS ADMINISTRATION

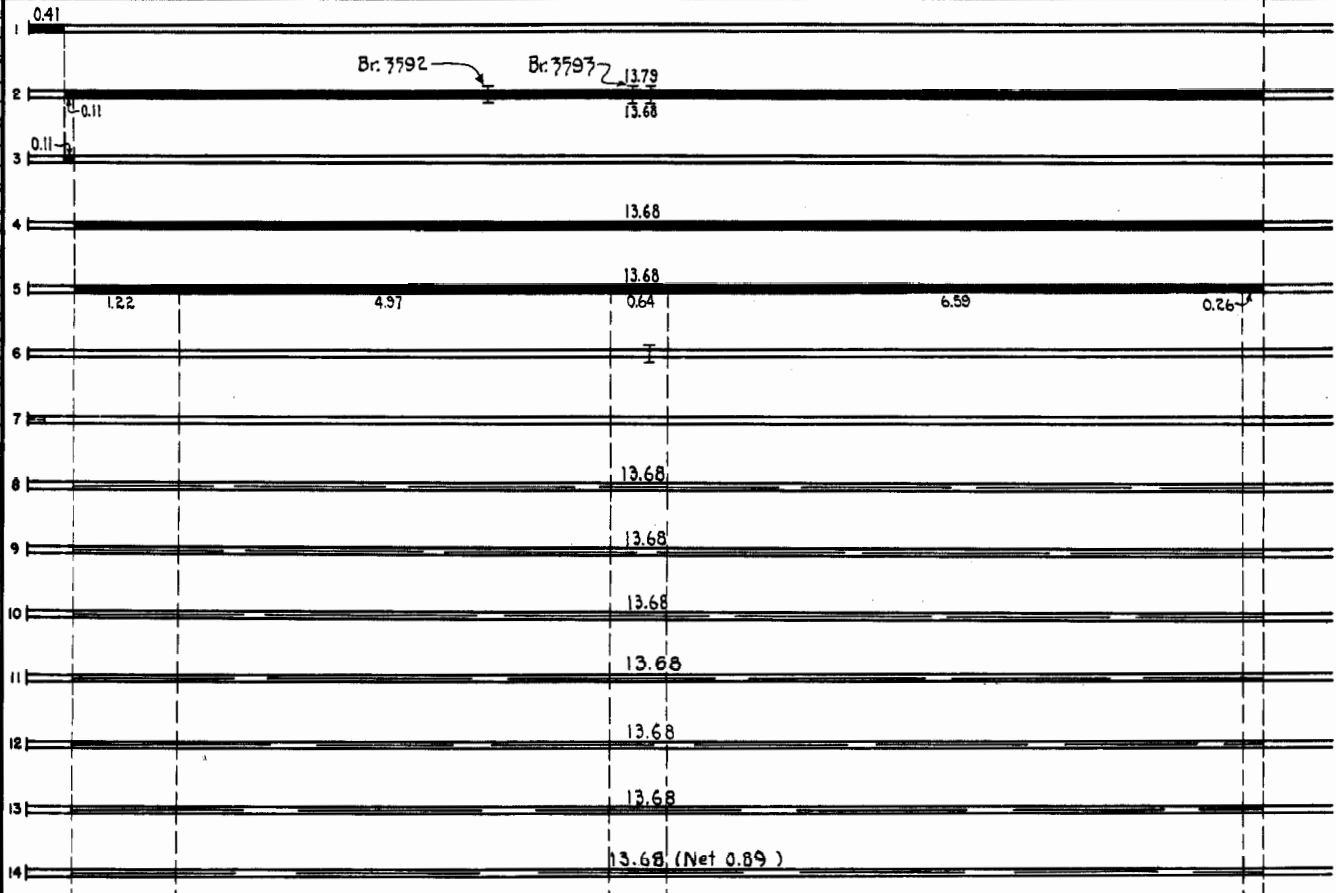
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 0503
TRUNK HIGHWAY 23
COUNTY Benton
DISTRICT 38

LIMITS: E. End of Bridge (Miss. River) - W. Jct. T.H. 25



YEAR BUILT	PROJECT N ^o	DESCRIPTION			CODE N ^o
		TYPE	WIDTH	THICKNESS	
		Concrete	44'		1
		No Record of Constr.			
(1)	1923 23-23-21	Grading	30'		2
		Br. N ^o 3592 & 3593	19'		
		Br. N ^o ?			
		45' L.T. & 75' L.T. Underpass.			
	1922 23-23-29	Concrete	18'	7 1/2"	3
	1923 23-23-21	Gravel	24'	4 1/2"	4
		1727 C.Y./Mile.			
(2)	1931 23-23-21	Oil Tr. Gravel	26'	1 1/2"	5
		12964 Gal./Mile. Maint. Dept.			
	1934 23-23-21	Br. N ^o 5333	30'		6
		D.P.G. & W.P.T.-U.P.			
	1939 0503-01	Plant Mix Bitum.	6'	1"	7
		Ctr. 6' of old concrete surface capped with Bitum.			
M	1940 A.F.E. 20	Spot Treat.			8
		Bit. Surf. Repair			
		Bit. 656 Gal./Mi. Grav. 25 C.Y./Mi. Maint. Dept.			
M	1941 A.F.E. 6	Spot Treat.			9
		Bit. Surf. Repair	26'		
		SG4, 1301 Gal./Mi. Grav. 121 C.Y./Mi. Maint. Dept.			
M	1942 A.F.E. 4	Spot Treat.			10
		Bit. Surf. Repair	24'		
		MG3 & RT4, 2041 G./Mi. Grav. 121 C.Y./Mi. Maint. Dept.			
M	1943 A.F.E. 4	Spot Treat.			11
		Bit. Surf. Repair	26'		
		MC-3, 1348 Gal./Mi. Grav. 105 C.Y./Mi. Maint. Dept.			
M	1944 A.F.E. 4	Spot Treat.			12
		Bit. Surf. Repair	26'		
		MG2 & 3, 1583 Gal./Mi. Grav. 68 C.Y./Mi. Maint. Div.			
M	1945 A.F.E. 4	Spot Treat.			13
		Bit. Surf. Repair	26'		
		MC-3, 2708 Gal./Mi. Grav. 111 C.Y./Mi. Maint. Div.			
M	1946 A.F.E. 4	Spot Treat.			14
		Bit. Surf. Repair	24'		
		SC3, 5790 Gal. Agg. 306 C.Y.			



YEARS		TOTAL MILES	UNINCORPORATED		INCORPORATED		RURAL		URBAN	
FROM	TO		RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.
1923	1947	14.70	12.81	0.02	1.37	0.00	12.95	0.02	1.23	0.00
1948	1948	13.86	12.62	0.01	1.23	0.00	12.62	0.01	1.23	0.00
1949	1957	13.94	12.62	0.01	1.21	0.00	12.62	0.01	1.21	0.00
1958		13.74	12.70	0.01	1.00	0.03	12.70	0.01	1.00	0.03

REMARKS: Layout is to scale as of 1923 Plan revised for 1948 construction.

(2) This work not done under this project number but lies within the limits of this project.

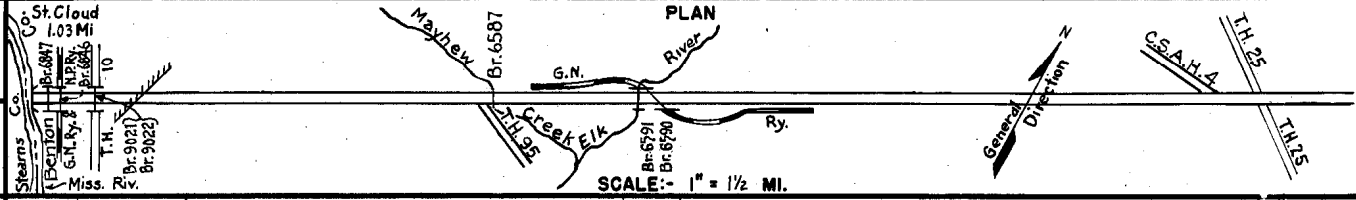
(1) Contract not completed until 1923

PREPARED BY
HIGHWAY PLANNING SURVEY
IN COOPERATION WITH
U. S. PUBLIC ROADS ADMINISTRATION

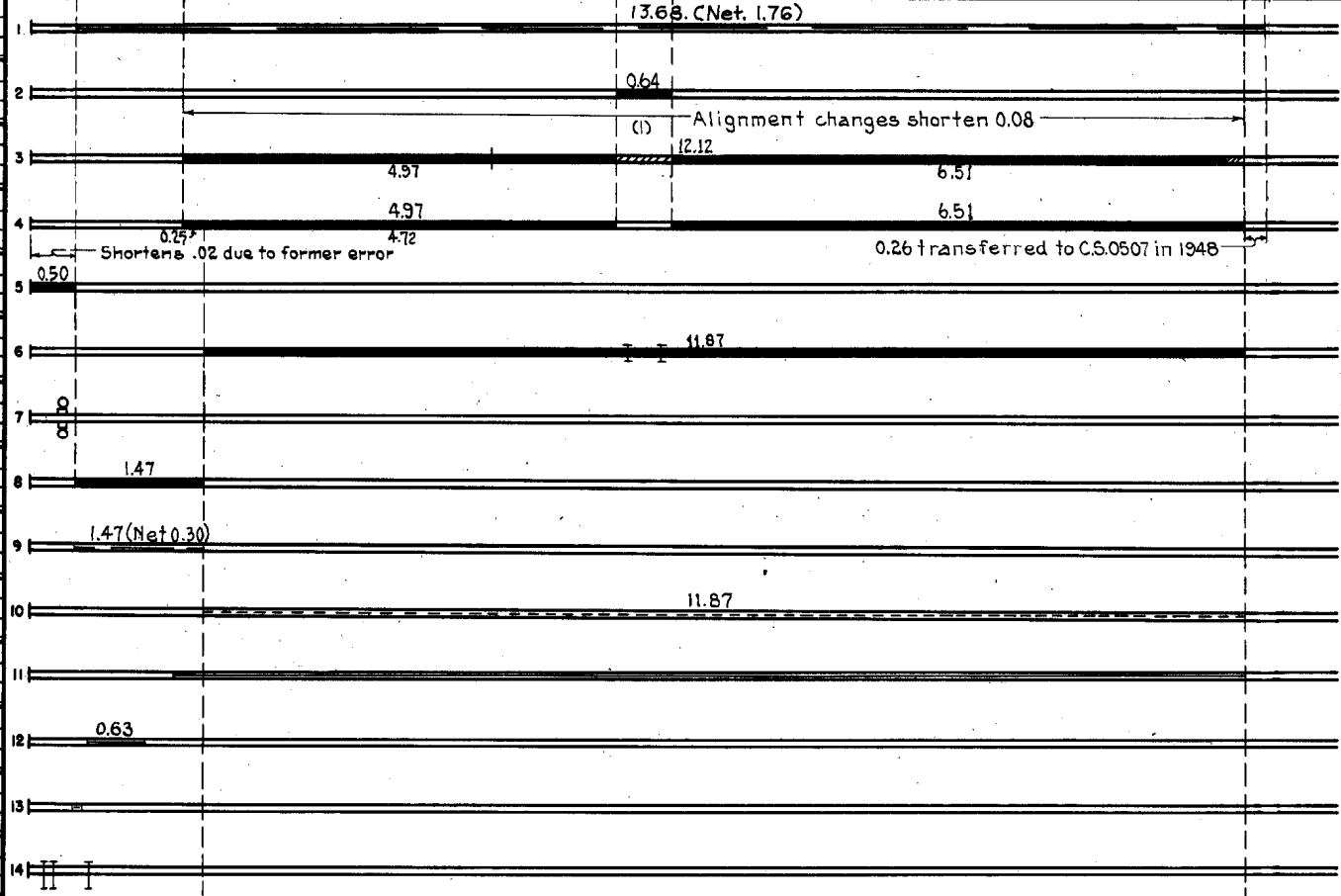
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 0503
TRUNK HIGHWAY 23
COUNTY Benton
DISTRICT 38

LIMITS: E. End of Bridge (Miss. River) - W. Jct. T.H. 23



YEAR BUILT	PROJECT N ^o	DESCRIPTION			CODE N ^o
		TYPE	WIDTH	THICKNESS	
M	1947 A.F.E. 4	Spot Treat. Bit. Surf. Repair	24'		
C	1948 A.F.E. 33	Bit. Resurfacing Mixed Bit.	24'	3/4" added	
C	1948 0503-06	Grading	42'		
C	0503-07	Gravel	32'	2"	
C	0503-23	Subgr. Correction			
C	1948 A.F.E. 33	Bit. Surfacing Mixed Bit.	26'	1 1/2" (Mixed Prime)	
C	1949 0503-15	Widen Conc. Base (11M) Hot Asphaltic Concr.	32'	6"	16' Rt. & Lt.
C	0503-16	Concrete	22'	8 7/8"	
C	1950 0503-08	Br. 6590	28'		183' Plate Girder U.P.
C	0503-09	Br. 6591	30'		75' B.S.
C	1950 0503-11	R.R. Xing Signals			
C	1951 A.F.E. 21	Bit. Resurfacing Mixed Bit.	24'	1" added	
M	1952 A.F.E. 4	Spot Treat Bit. Surf. Repair	24'		
C	1953 A.F.E. 823	Mixed Prime Shoulders	8'		
M	1954 A.F.E. 830	Fog Seal Shoulders			
M	1955 A.F.E. 604	Bit. Surf. Repair	24'		
C	1956 A.F.E. 826	Bit. Surf. on Lincoln Ave. Approaches	26'	1 1/2"	
C	0503-19	Br. 6846			160' Steel Girder U.P.
C	0503-20	Br. 6847			137' Pedestrian X-ing
C	0503-21	Br. 9021 & 9022	39'		2-155' B.S.-O.H.



YEARS FROM	YEARS TO	TOTAL MILES	UNINCORPORATED		INCORPORATED		RURAL		URBAN	
			RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.

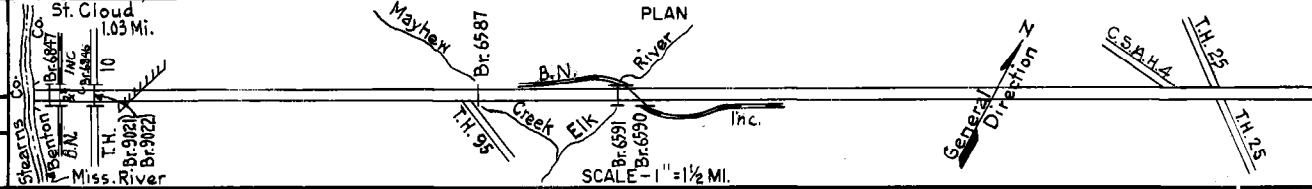
REMARKS: See Sheet N^o 1 (1) 0.64 mi. of 1948 construction not in use until Br. 6591 & Br. 6590 are completed. (2) Contract not final but work substantially complete in 1949. (3) Contract not final on S.P. 0503-08 & -16 but work substantially complete in 1950. (4) On new location. Not in use until 1959.

PREPARED BY
TRAFFIC AND PLANNING DIVISION
IN COOPERATION WITH
U.S. DEPARTMENT OF COMMERCE
BUREAU OF PUBLIC ROADS

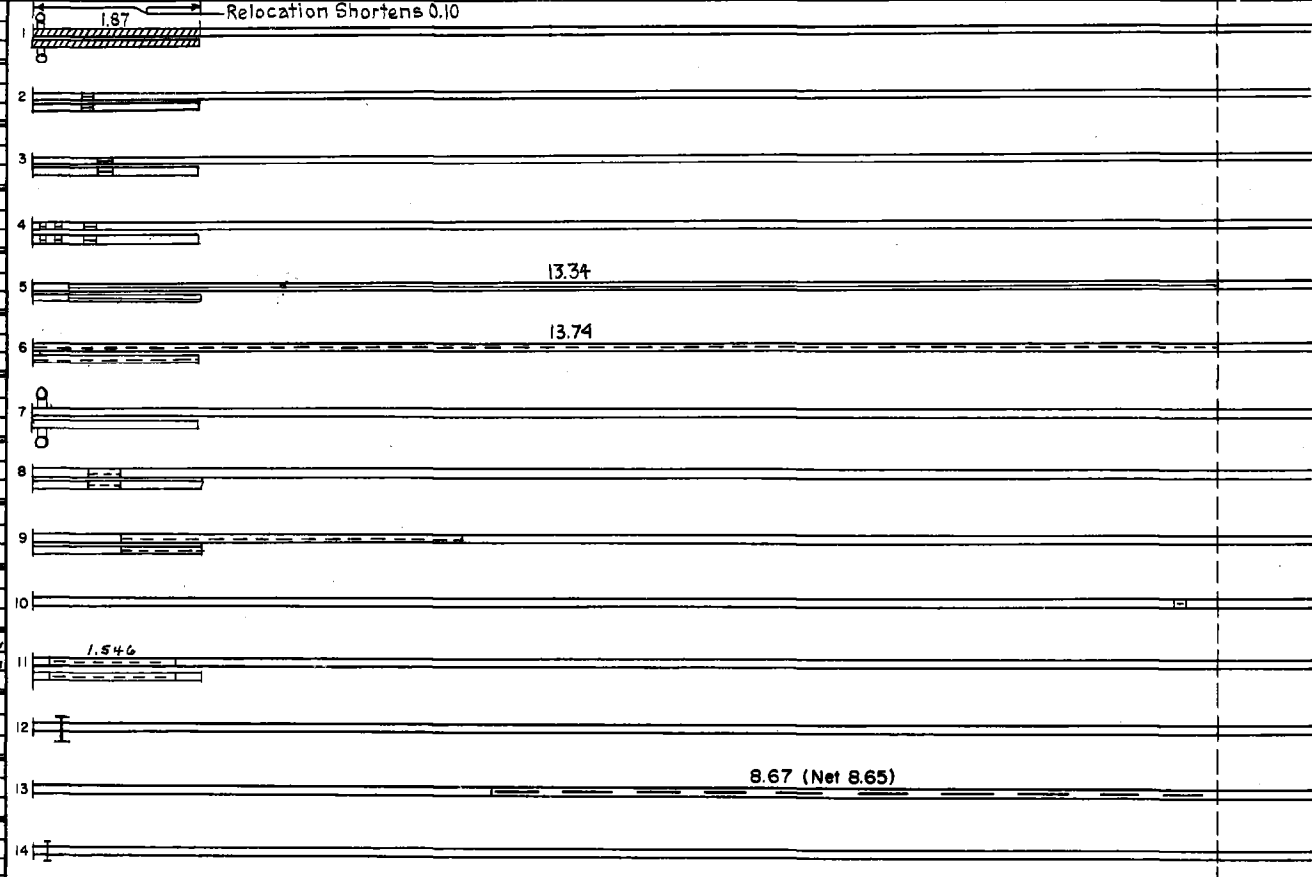
STATE OF MINNESOTA
DEPARTMENT OF HIGHWAYS
ROAD LIFE STUDIES
CONSTRUCTION PROJECT LOG RECORD

CONTROL SECTION 0503
TRUNK HIGHWAY 23
COUNTY Benton
DISTRICT 38

LIMITS: E. end of Bridge (Miss. River) - W. Jct. T.H. 25



YEAR BUILT	PROJECT NO	DESCRIPTION			REMARKS
		TYPE	WIDTH	THICKNESS	
C	0503-22&23	Grading	54'-80"		Divided Highway
1958	0503-25&26	Gravel Base	54'-80"	3'-8"	on 9" Granular Mat'l.
	0503-27*	Concrete	48'-64"	9"	* Traffic Signals
C					At the interchange
1959	0503-28	Lighting System			Jct. T.H. 10
C&M	A.F.E. 825	Bit. Shoulders			
1959	A.F.E. 605	Seal Coat on Parking Lanes			
C					
1960	0503-29	Sidewalk, Curb, Retaining Wall			
M					MC-2, 18400 Gal.
1961		Shoulder Seal	8'		Agg. 900 C.Y.
M					
1973	SF	Joint Seal			38,800 lbs Sealant
C	-40 & -43	Widening Channel.			At Jct. of T.H. 23
1974	HHS 003-2 (43)	Traffic Signal System			& Wilson Ave.
C					
1975	-44	Pl. Mix. Bit. SHDRS			
C					
1975	-45	Pl. Mix. Bit. SHDRS			
C					
1977	0503-47	RIGHT TURN LANE Pl. Mix Bit.	13'	3"	At Jct. CSAH 4
C					
1977	0503-39	TURN LANE CONST. REMOVE & REPLACE CONC. CURB E.B. IN	13'	1 1/2"	BASE COURSE 1034 Ton BIT. MATL. 772 Ton
M					
1982	SF	Bridge Painting			Br. No. 6846
C					
1982	0503-48 F023-3(48)	Bit. Shoulders Turn Lanes	9'	1 1/2"	8.67 (Net 8.65)
C					
1980	0503-6847	Br. 6847 Installation Chain Link Fence			Across T.H. 23 in St. Cloud



YEARS		TOTAL MILES	UNINCORPORATED		INCORPORATED		RURAL		URBAN		REMARKS: SEE SHEET No. 1
FROM	TO		RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	RDWY. MI.	BR. MI.	

10-75

